Ludger O. Figura Arthur A. Teixeira

## **Food Physics**

Physical Properties – Measurement and Applications

With 131 Figures and 208 Tables



## **Foreword**

This new book, Food Physics: Physical Properties – Measurement and Applications, is an expanded version of the text in German, Lebensmittelphysik (Springer, 2004), by the first author, Ludger Figura. It is the result of collaboration between Ludger Figura and Art Teixeira who have been teaching food physics and physical properties of foods at the Bremerhaven Hochschule (Germany) and the University of Florida (USA), respectively. The book is a timely addition that will serve as a useful resource on the physics and physical properties of foods. It should be useful worldwide to teach junior- or senior-level undergraduate students. In addition, it should find use in food companies because, as the authors point out: "it is essential that food companies be able to design and control their processing operations to assure maximum product quality and safety and to develop new and improved food products and quality attributes desired by the consuming public."

There are fourteen chapters, in order: Water Activity, Mass and Density, Geometric Properties: Size and Shape, Rheological Properties, Interfacial Phenomena, Permeability, Thermal Properties, including Heat Transfer in Food, Electrical Properties, Magnetic Properties, Electromagnetic Properties, Optical Properties, Acoustical Properties, Radioactivity, and On-Line Sensing. Each subject was given its due weight. The first seven chapters cover about 62% of the book. In addition, there are several appendices on relevant topics, such as: Units and their Conversion, Distribution Functions, Complex Numbers, Greek Letters, Properties of Water, and Conversion Charts for: Temperature, Sugar Concentration, as well as Relevant Literature references.

I enjoyed reading an early draft of *Food Physics: Physical Properties – Measurement and Applications*. I am sure that students and researchers of Food Physics and Physical Properties will find it to be a useful and worthy text.

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## **Preface**

Why should there be a book about food physics and the physical properties of foods? In order for the food processing industry to increase food safety and to be competitive in an ever expanding global market place, it is essential that food companies be able to design and control their processing operations to assure maximum product quality and safety and to develop new and improved food products with quality attributes desired by the consuming public. The food scientists and engineers entrusted with the responsibility for developing the means by which these results can be achieved will have to have mastered a fundamental knowledge base in the physical properties of food materials, and the science of food physics, which provides the scientific principles upon which these properties can be understood and applied. This book was conceived with this purpose in mind.

The book is intended for both food scientists and food engineers, as reflected in the chosen title and subtitle for the book. The title *Food Physics* is directed to food scientists who recognize the importance of food physics as a core part of a food science curriculum, along side food chemistry and food microbiology, for understanding the physical behavior of food materials. The subtitle *Physical Properties – Measurement and Applications* is directed to food engineers who are always in need of physical properties for process design and control applications, and recognize that such physical properties can only come from the study of food physics. In fact, it has been the relatively recent introduction of food engineering into the food process industries over the past few decades that called attention to the need for physical properties and the study of food physics in the combined fields of food science and engineering.

Food physics offers considerable breadth in the range of topics covered, as well as depth of coverage in each topic. The book contains fourteen chapters with each chapter related to a different field of physics in which physical properties of foods are important. Nearly all areas of physics are covered, beginning with water activity and the role of moisture content in foods, followed by basic properties of mass and density and size and shape, and then continuing through mechanical, rheological, thermal, and electromagnetic radiation properties and their applications, including electrical, magnetic, optical, acoustical, and ionizing radiation properties. The final chapter of the book introduces the reader to the exciting new world of in-line sensors for the on-line measurement of physical phenomena that can be used as indirect indicators of food

VIII Preface

properties or quality attributes that must be controlled in closed-loop feed back control systems for on-line process control in food process automation.

The material in each chapter is presented at several levels of depth so that the book can serve as an instructional text for students at one level, a source book on theory and scientific principles for researchers at another level, and a handy reference book for practicing professionals in the field on a third level. The presentation of material in each chapter has been crafted with the undergraduate college student in mind first. Basic scientific principles and theory are explained in simple clear language, drawing on examples of every day life experiences to help students understand the concepts. The derivation of mathematical expressions is carried out in a step-by-step sequence of logic so that students can fully appreciate the subsequent use of these expressions in making the necessary calculations, and most chapters include examples for the students to gain exercise in the calculations. Each chapter also contains further discussion of scientific principles and theory with suggestions and examples of possible new applications with the research graduate student and scientist in mind. Also included in each chapter are cited references to which the reader may go for more detailed information on specific applications of the related physical properties.

The authors have combined their experience of more than thirty years teaching food properties to undergraduate food science and engineering students to make this book possible. The book, itself, is primarily an English translation of the recent German text *Lebensmittelphysik* by Figura, published by Springer in 2004. At the time that first book was published, Figura and Teixeira had already teamed up to begin collaboration on an English language version of the book through a series of exchange visits. This new book, *Food Physics: Physical Properties – Measurement and Applications* is the result of that collaboration.

Quakenbrück, Germany June 2007 Ludger Figura Arthur Teixeira

## **Contents**

1	Water Activity	1
1.1	Introduction	1
1.1.1	Time to Reach Equilibrium	1
1.1.2	Solid-Fluid Boundary Surfaces	3
1.2	Adsorption Equilibrium	4
1.2.1	Surface Adhesion	5
1.2.2	Sorption Isotherms	9
1.2.3	Freundlich Model	9
1.2.4	Langmuir Model	10
1.2.5	BET Model	11
1.2.6	Sorption of Water Vapor in Foods	15
1.2.7	Water Activity	17
1.2.8	Moisture Content	17
1.2.9	Hygroscopicity	19
1.2.10	BET Equation for Foods	20
1.2.11	GAB Model	26
1.2.12	Other Models	29
1.3	Shelf Life of Food Related to Water Activity	30
1.4	Laboratory Determination of Sorption Isotherms	33
1.5	Applications	38
Literatu	re	38
2	Mass and Density	41
2.1	Mass	41
2.2	Weighing and Atmospheric Buoyancy	42
2.3	Density	45
2.3.1	Temperature Dependency of Density	46
2.3.2	Pressure Dependency of Density	48
2.3.3	Specific Gravity (Relative Density)	50
2.3.4	Methods for Laboratory Measurement of Density	51
2.4	Applications	71
Literatu	re	71

X Contents

3	Geometric Properties: Size and Shape	73
3.1	Particle Size	75
3.1.1	Sizing by Image Analysis	77
3.1.2	Equivalent Diameters	78
3.1.3	Geometric Equivalent Diameters	79
3.1.4	Physical Equivalent Diameters	80
3.1.5	Specific Surface Area	80
3.1.5.1	Specific Surface of Individual Particles	80
3.1.5.2	Specific Surface Area in Bulk Materials	81
3.1.6	Particle Shape and Size for Crystals	83
3.1.6.1	Form Factor – Sphericity	84
3.2	Particle Size Distributions	87
3.2.1	Sizing by Sieving	89
3.2.2	Median	95
3.2.3	Modal Value	96
3.2.4	Average Particle Size – Integral Mean	97
3.2.5	Specific Surface Distribution	103
3.2.6	Sauter Diameter	104
3.2.7	Characteristics of Distributions	105
3.3	Measuring Particle Size by Other Techniques	107
3.3.1	Weighing Technique	107
3.3.2	Sedimentation and Aerodynamic Classification with Fluids	108
3.3.3	Optical Techniques	110
3.3.4	Electrical Techniques	111
3.3.5	Other Techniques	112
3.4	Applications	114
Literature	2	114
4	Rheological Properties	117
4.1	Elastic Properties	117
4.1.1	Uniaxial Stress	118
4.1.2	Young's Modulus	121
4.1.3	Bulk Modulus	124
4.1.4	Shear Modulus	126
4.1.5	Poisson's Ratio and Transverse Strain	127
4.2	Rheological Models	129
4.3	Viscous Behavior - Flow	132
4.3.1	Shear Rate	133
4.3.2	Newtonian Flow Behavior	137
4.3.3	Non-Newtonian Flow Behavior	139
4.3.4	Comparison of Newtonian with Non-Newtonian Fluids	140
4.3.5	Pseudoplastic Flow Behavior	141

Contents XI

4.3.6	Thixotropic Flow Behavior	142
4.3.7	Dilatant Flow Behavior	142
4.3.8	Rheopectic Flow Behavior	143
4.3.9	Plastic Flow Behavior	143
4.3.10	Overview: Non-Newtonian Flow Behavior	145
4.3.11	Model Functions	146
4.3.12	Ostwald-de-Waele Law	148
4.3.13	Model Functions for Plastic Fluids	151
4.4	Temperature Dependency of Viscosity	153
4.5	Measurement of Rheological Properties	155
4.5.1	Rotational Rheometers	155
4.5.2	Measuring Instruments Based on Other Principles	168
4.5.3	Funnel Flow from Beaker or Cup	171
4.6	Viscoelasticity	173
4.6.1	Stress Relaxation	176
4.6.2	Creep	181
4.6.3	Oscillation Testing	185
4.7	Rheology and Texture of Solid Foods	189
4.7.1	Rheological Tests	189
4.7.2	Texture Tests	196
4.8	Applications	203
Literature		
Literatur	e	203
Literatur		
	Interfacial Phenomena	207
5	Interfacial Phenomena	207 208
<b>5</b> 5.1	Interfacial Phenomena	207 208 210
<b>5</b> 5.1 5.1.1	Interfacial Phenomena Interfacial Surface Tension Curved (Convex / Concave) Interfaces Temperature Dependency	207 208 210 213
5 5.1 5.1.1 5.1.2	Interfacial Phenomena Interfacial Surface Tension Curved (Convex / Concave) Interfaces Temperature Dependency Concentration Dependency	207 208 210 213 217
5 5.1 5.1.1 5.1.2 5.1.3	Interfacial Phenomena Interfacial Surface Tension Curved (Convex / Concave) Interfaces Temperature Dependency Concentration Dependency Liquid–Liquid–Gas Systems	207 208 210 213 217 219
5 5.1 5.1.1 5.1.2 5.1.3 5.1.4	Interfacial Phenomena Interfacial Surface Tension Curved (Convex / Concave) Interfaces Temperature Dependency Concentration Dependency	207 208 210 213 217 219 221
5 5.1 5.1.1 5.1.2 5.1.3 5.1.4 5.1.5	Interfacial Phenomena Interfacial Surface Tension Curved (Convex / Concave) Interfaces Temperature Dependency Concentration Dependency Liquid–Liquid–Gas Systems Solid–Liquid–Gas systems Kinetics of Interfacial Phenomena	207 208 210 213 217 219 221 222
5 5.1 5.1.1 5.1.2 5.1.3 5.1.4 5.1.5 5.1.6	Interfacial Phenomena Interfacial Surface Tension Curved (Convex / Concave) Interfaces Temperature Dependency Concentration Dependency Liquid-Liquid-Gas Systems Solid-Liquid-Gas systems	207 208 210 213 217 219 221 222 223
5 5.1 5.1.1 5.1.2 5.1.3 5.1.4 5.1.5 5.1.6 5.1.7	Interfacial Phenomena Interfacial Surface Tension Curved (Convex / Concave) Interfaces Temperature Dependency Concentration Dependency Liquid–Liquid–Gas Systems Solid–Liquid–Gas systems Kinetics of Interfacial Phenomena Adsorption Kinetics at Solid Interfaces Measurement	207 208 210 213 217 219 221 222 223 223
5.1.1 5.1.2 5.1.3 5.1.4 5.1.5 5.1.6 5.1.7 5.2	Interfacial Phenomena Interfacial Surface Tension Curved (Convex / Concave) Interfaces Temperature Dependency Concentration Dependency Liquid-Liquid-Gas Systems Solid-Liquid-Gas systems Kinetics of Interfacial Phenomena Adsorption Kinetics at Solid Interfaces Measurement Measuring Interfacial Tension	207 208 210 213 217 219 221 222 223 223 223
5 5.1 5.1.1 5.1.2 5.1.3 5.1.4 5.1.5 5.1.6 5.1.7 5.2 5.2.1	Interfacial Phenomena Interfacial Surface Tension Curved (Convex / Concave) Interfaces Temperature Dependency Concentration Dependency Liquid–Liquid–Gas Systems Solid–Liquid–Gas systems Kinetics of Interfacial Phenomena Adsorption Kinetics at Solid Interfaces Measurement	207 208 210 213 217 219 221 222 223 223 223
5 5.1 5.1.1 5.1.2 5.1.3 5.1.4 5.1.5 5.1.6 5.1.7 5.2 5.2.1	Interfacial Phenomena Interfacial Surface Tension Curved (Convex / Concave) Interfaces Temperature Dependency Concentration Dependency Liquid-Liquid-Gas Systems Solid-Liquid-Gas systems Kinetics of Interfacial Phenomena Adsorption Kinetics at Solid Interfaces Measurement Measuring Interfacial Tension Measuring Contact Angle	207 208 210 213 217 219 221 222 223 223 223 229
5.1.1 5.1.2 5.1.3 5.1.4 5.1.5 5.1.6 5.1.7 5.2 5.2.1 5.2.2 5.2.3 5.3	Interfacial Phenomena Interfacial Surface Tension Curved (Convex / Concave) Interfaces Temperature Dependency Concentration Dependency Liquid-Liquid-Gas Systems Solid-Liquid-Gas systems Kinetics of Interfacial Phenomena Adsorption Kinetics at Solid Interfaces Measurement Measuring Interfacial Tension Measuring Contact Angle Dynamic Measurement	207 208 210 213 217 219 221 222 223 223 223 229 229
5 5.1 5.1.1 5.1.2 5.1.3 5.1.4 5.1.5 5.1.6 5.1.7 5.2 5.2.1 5.2.2 5.2.3 5.3 Literature	Interfacial Phenomena Interfacial Surface Tension Curved (Convex / Concave) Interfaces Temperature Dependency Concentration Dependency Liquid-Liquid-Gas Systems Solid-Liquid-Gas systems Kinetics of Interfacial Phenomena Adsorption Kinetics at Solid Interfaces Measurement Measuring Interfacial Tension Measuring Contact Angle Dynamic Measurement Applications	207 208 210 213 217 219 221 222 223 223 223 229 230 231
5.1.1 5.1.2 5.1.3 5.1.4 5.1.5 5.1.6 5.1.7 5.2 5.2.1 5.2.2 5.2.3 5.3 Literature 6	Interfacial Phenomena Interfacial Surface Tension Curved (Convex / Concave) Interfaces Temperature Dependency Concentration Dependency Liquid-Liquid-Gas Systems Solid-Liquid-Gas systems Kinetics of Interfacial Phenomena Adsorption Kinetics at Solid Interfaces Measurement Measuring Interfacial Tension Measuring Contact Angle Dynamic Measurement Applications  Permeability	207 208 210 213 217 219 221 222 223 223 223 229 229 230 231
5.1.5.1.2.5.1.3.5.1.4.5.1.5.5.1.6.5.1.7.5.2.2.5.2.3.5.3. Literature 6.6.1	Interfacial Phenomena Interfacial Surface Tension Curved (Convex / Concave) Interfaces Temperature Dependency Concentration Dependency Liquid-Liquid-Gas Systems Solid-Liquid-Gas systems Kinetics of Interfacial Phenomena Adsorption Kinetics at Solid Interfaces Measurement Measuring Interfacial Tension Measuring Contact Angle Dynamic Measurement Applications  e  Permeability Steady State Diffusion in Solids	207 208 210 213 217 219 221 222 223 223 229 230 231 233 233
5.1.1 5.1.2 5.1.3 5.1.4 5.1.5 5.1.6 5.1.7 5.2 5.2.1 5.2.2 5.2.3 5.3 Literature 6	Interfacial Phenomena Interfacial Surface Tension Curved (Convex / Concave) Interfaces Temperature Dependency Concentration Dependency Liquid-Liquid-Gas Systems Solid-Liquid-Gas systems Kinetics of Interfacial Phenomena Adsorption Kinetics at Solid Interfaces Measurement Measuring Interfacial Tension Measuring Contact Angle Dynamic Measurement Applications  Permeability	207 208 210 213 217 219 221 222 223 223 223 229 229 230 231

XII Contents

	245 246 247 251 252 254 257 259 260 263
	246 247 251 252 254 257 259 260 263
	247 251 252 254 257 259 260 263
	251 252 254 257 259 260 263
	252 254 257 259 260 263
	254 257 259 260 263
	257 259 260 263
	259 260 263
	260 263
	263
	262
	263
	265
	267
	269
	270
	274
	275
	276
	286
	289
	290
	297
	298
• • • • • • •	298
• • • • • • •	303
• • • • • • •	303
	306
	307
	308
	308
	314
	326
• • • • • • • • • • • • • • • • • • • •	327
	333
	333
	335
	336
	337
	337

Contents	XIII

8.2	Measurement of Electrical Conductivity	343
8.3	Capacitance and Inductance	346
8.4	Applications	349
Literatur	e	350
		a <b>=</b> a
9	Magnetic Properties	353
9.1	Materials	353
9.1.1	Paramagnetism	353
9.1.2	Ferromagnetism	354
9.1.3	Diamagnetism	355
9.2	Magnetization	356
9.2.1	Applications for Magnetic Field Forces	360
9.3	Magnetic Resonance	362
9.3.1	High-Resolution NMR	367
9.3.2	Low-Resolution NMR	367
9.4	Applications	370
Literatur	e	371
10	Electromagnetic Properties	373
10.1	Electric Polarization	373
10.1.1	Temperature Dependency	377
10.1.2	Frequency Dependency	378
10.2	Microwaves	380
10.2.1	Conversion of Microwaves into Heat	382
10.2.2	Penetration Depth of Microwaves	383
10.2.3	Microwave Heating of Food	385
10.3	Applications	387
Literatur	'e	387
11	Optical Properties	391
11.1	Refraction	391
11.1.1	Basics	391
11.1.1	Measurement of Refraction Index	393
11.1.2		
	Applications for Refraction Index	395
11.2	Colorimetry	395
11.2.1	Light and Color	396
11.2.2	Physiology of Color Perception	398
11.2.3	Color as a Vector Quantity	399
11.2.4	Color Measurement	402
11.3	Applications for Color Measurement	403
11.4	Near infrared (NIR)	404
11.4.1	Basics	404
11.4.2	Measuring Techniques	408

XIV	Contents
-----	----------

11.5	Applications	410
11.6	Ultraviolet (UV)	411
11.6.1	Basics	411
11.6.2	Applications	411
11.6.3	Further Applications	412
Literatur	e	412
12	Acoustical Properties	417
12.1	Sound	417
12.1.1	Speed of Sound	418
12.1.2	Loudness and Volume	421
12.1.3	Noise	422
12.2	Ultrasonic Sound	423
12.3	Applications	424
Literatur	e	425
13	Radioactivity	427
13.1	Types of Radiation	427
13.2	Radioactive Decay	428
13.3	Measurement of Ionizing Radiation ( $\alpha$ -, $\beta$ -, $\gamma$ -)	431
13.4	Natural Radioactivity	433
13.4.1	Exposure to the Human Body	436
13.4.2	Irradiation of Food and Packaging Material	437
13.4.3	Detection of Food Irradiation	440
13.5	Applications	441
Literatur	e	442
14	On-line Sensing	445
14.1	Control Systems – Basics	447
14.2	Sensor Types and Applications	451
14.3	Some Sensors of Relevance	454
14.3.1	Weighing	454
14.3.2	Density Sensors	455
14.3.3	Metal Detectors	458
14.3.4	Flow Sensors	458
14.3.5	Refraction Sensors	462
14.3.6	Sensing Principles	462
14.3.7	Chemosensors and Biosensors	464
14.4	Further Reading	466
Literatur	e	466

15	Appendices	469
15.1	The International System of Units (SI)	469
15.2	Distribution Functions	476
15.3	Complex Numbers	482
15.4	Greek Letters	488
15.5	Conversion Chart: Temperature	489
15.6	Sugar Conversion Chart: Concentration, Density, Refraction	489
15.7	Fundamental Constants	493
15.8	Properties of Water	493
15.9	Food Material Data	495
15.10	Color Test Solutions	510
16	General Literature	515
List of T	ables	518
List of F	igures	527
Index		541